

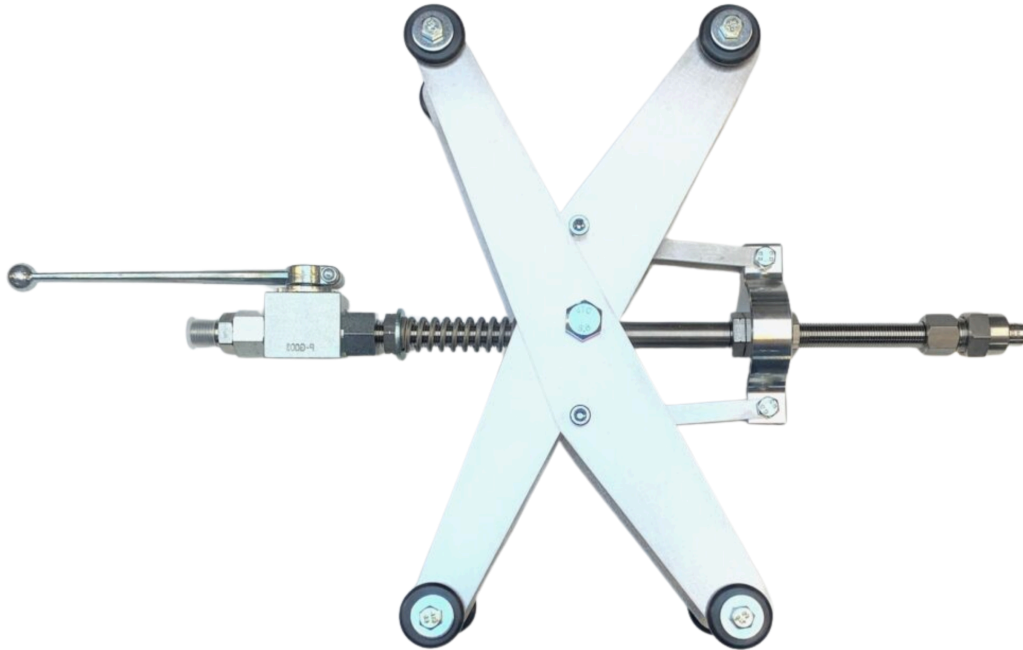
Technical Data Sheet

Internal Pipe Coater

IPC-80/300



Note: Read and follow the Blastline IPC-80/300 Operations Manual and provide proper training for all users of the machine and related accessories in order to achieve a safe and effective painting operation



Description

The IPC-80/300 is designed to coat the inside of pipe or tubing with an internal diameter from 6" to 12" or Ø150mm to Ø300mm. The machine has a paint spray tip that will coat a blast pattern of a circular 360° against the surface. The paint flow is regulated by a standard spray-tip TN-SSTC-6. This IPC-80/300 is manually pulled through the pipe at a predetermined speed based on paint film thickness and type of coating. Generally, any type of coating may be used with the IPC-80/300. To obtain the best possible production, one man should operate the paint spray gun while another pulls the tool through the pipe or tubing. Centering carriage will have an adjustable diameter range of 6" (Ø 150mm) to 12" (Ø 300mm).

Centring carriage

The carriage fits the IPC-900 as one assembly. It consists of two collars, three two-wheel roller bars, and four sets of centering legs (6 legs p/set).

Sl. No.	Pipe I.D.	Centring Legs	Leg length
1	6" - 12"	Ø150 mm - Ø300 mm	