

Technical Data Sheet

Curved Nozzles



Note: Read and follow the Blastline Blast machine operations manual and provide proper training for all users of the device in order to achieve a safe and effective blasting operation.



Description

A blast nozzle accelerates the air and abrasive as the mixture exits the end of the hose. The length of the nozzle's inlet determines the pattern and velocity of the abrasive exiting the nozzle. The composition of the liner material determines its durability.

Advantages

- Tungsten carbide liner material is the most rugged and durable and offers the best value.
- Curved nozzles are designed for blasting non-visible or otherwise hard to access surfaces.
- Expected wear life with expendable abrasives is approximately 300 hours.

Specifications

Entry diameter	3/4"
Liner material	Tungsten carbide
Jacket material	Aluminum

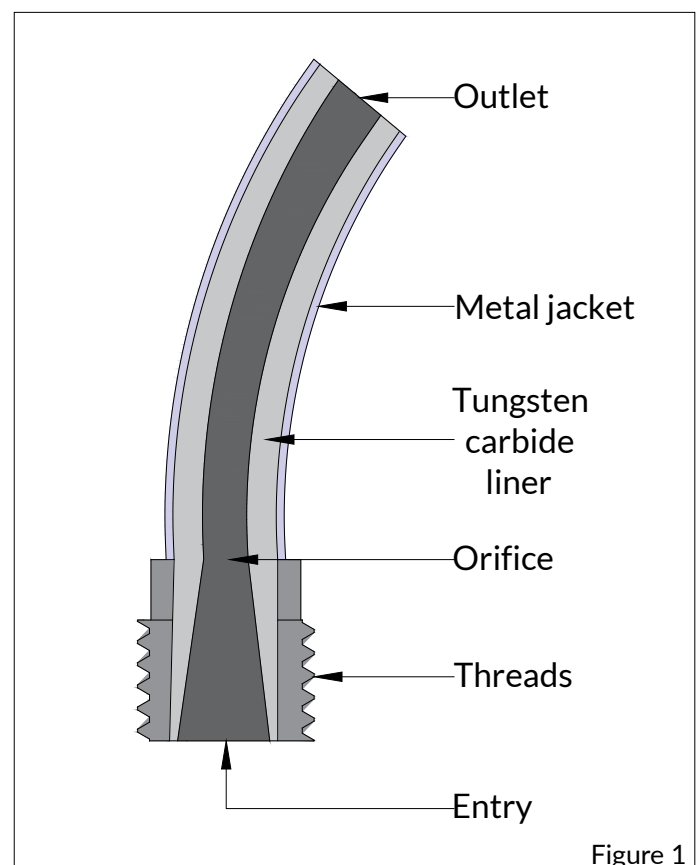


Figure 1

Models

Model	Part number	Bore size	Length	Entry diameter
BL-CN-1/50	724060	9	129mm	25mm
BL-CN-2/50	724061	9	103mm	22.7mm

Compressed air requirements for various nozzles

Nozzle orifice	Pressure (PSI) (bar)	50 3.5	60 4.2	70 4.9	80 5.6	90 6.3	100 7	125 8.5
No: 3 $\frac{3}{16}$ " 5mm	Air volume CFM m ³ /min abrasive kg/hr	26 0.73 85	30 0.84 97	33 0.92 111	38 1.06 123	41 1.15 136	45 1.26 136	55 1.54 180
No: 4 $\frac{1}{4}$ " 6mm	Air volume CFM m ³ /min abrasive kg/hr	47 1.31 152	54 1.51 178	61 1.71 200	68 1.9 231	74 2.08 254	81 2.27 280	98 2.75 336
No: 5 $\frac{5}{16}$ " 8mm	Air volume CFM m ³ /min abrasive kg/hr	80 2.16 255	90 2.5 302	100 2.83 342	115 3.16 380	125 3.53 420	140 3.84 460	170 4.71 552
No: 6 $\frac{3}{8}$ " 9.5mm	Air volume CFM m ³ /min abrasive kg/hr	110 3.02 378	125 3.53 433	145 4 490	160 4.5 544	175 4.85 596	200 5.5 653	235 6.64 784
No: 7 $\frac{7}{16}$ " 11mm	Air volume CFM m ³ /min abrasive kg/hr	150 4.12 502	170 4.76 585	200 5.44 655	215 6.09 744	240 6.73 820	255 7.11 896	315 8.8 1075
No: 8 $\frac{1}{2}$ " 11mm	Air volume CFM m ³ /min abrasive kg/hr	200 5.46 657	225 6.28 756	250 7.06 856	275 7.85 951	300 8.85 1050	340 9.46 1148	410 11.46 1378

* Abrasive consumption is based on material with a density of 1.5kg per liter
 1 bar = 14 PSI 1 m³/m = 35 CFM